

Association of surface dielectric barrier discharge and photocatalysis in continuous reactor at pilot scale: butyraldehyde oxidation, by-products identification and ozone valorization

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1 Association of surface dielectric barrier discharge and photocatalysis in

continuous reactor at pilot scale: butyraldehyde oxidation, by-products

identification and ozone valorization

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Abstract

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- 12 Coupling nonthermal plasma with other processes has been studied over the past few years
- and promising results were obtained concerning VOCs removal for atmospheric pollution
- control. In this work, butyraldehyde (BUTY) removal by a dielectric barrier discharge (DBD)
- plasma coupled with different (photo) catalysts based on TiO₂ and MnO₂ was studied. DBD
- plasma system and an immobilized TiO₂ and MnO₂ at different percentages are continually
- and sequentially combined in order to decompose residual ozone. Indeed, different ways of
- 18 combination are listed. Effects of relative humidity and initial BUTY concentration on its
- 19 conversion rate and the distribution of byproducts were examined and discussed. Results with
- 20 pilot scale showed that combination of plasma and photocatalysis led to an enhancement of
- 21 BUTY abatement compared to the separate systems. When 100% of MnO₂ catalyst was
- 22 placed in the post discharge zone, the performance of sequential DBD/MnO₂ combined
- 23 system is improved in terms of decomposition and conversion rate of the pollutant. In the
- same way, CO was reduced and CO₂ selectivity was significantly improved when compared
- 25 to the DBD plasma alone. Intermediate byproducts were identified and BUTY removal
- pathways are suggested.

Keywords

- 28 Pilot scale, Sequential coupling processes, DBD plasma, photocatalysis, TiO₂/MnO₂
- 29 Catalysis.

1. Introduction

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Volatile organic compounds (VOCs) constitute one of the most important family of chemicals involved in atmospheric pollution, causing damage to environment and human health [1–3], and need, consequently, to be eliminated. Nevertheless, gas effluents containing low VOCs concentrations are not efficiently treated by conventional industrial processes, for which high power is usually required (i.e. thermal oxidation or catalytic oxidation) [4]. Thus, alternative solutions were investigated over the years, among which nonthermal plasma (NTP) is proved to be an effective technology for the treatment of such effluents with low concentrations particularly [4, 5]. Dielectric barrier discharge (DBD) is commonly used to create NTP, by applying electrical energy between the two electrodes of the reactor, where at least one of which is covered with dielectric material [6], in order to create high energy electrons (1–10 eV) [5], under moderate conditions (i.e. room temperature and atmospheric pressure)[1, 7]. These electrons are more likely to collide with gas molecules other than the pollutants since their concentrations are low. This results in the production of reactive species such as ions, free radicals and excited species able to react with the pollutants and oxidize them into less harmful compounds [4, 8, 9]. However, debate is still widely open concerning the merits and demerits of this technology. On one hand, nonthermal plasma permits the oxidation of VOCs at relatively low energy cost [2, 4], but, on the other hand, it has many disadvantages such as low energy efficiencies, poor selectivity to CO₂ even when high conversion rate is reached, and undesirable byproducts formation (e.g. NO_x, ozone, etc.) [5, 9, 10]. Among promising techniques to overcome these limitations, combining plasma NTP with suitable heterogeneous catalysts has been proved to improve the efficiency of VOCs abatement [4], as a synergy effect between NTP and catalytic action is greatly expected [1]. Two configurations of plasma-catalysis are widely used so far: single-stage (also called plasma-driven catalysis PDC or in-plasma catalysis IPC), where catalysts are placed directly in the discharge zone, and two-stage (plasma-enhanced catalysis PEC or post-plasma catalysis PPC), where catalysts are placed downstream the reactor [4, 11].

The aim of the present work is to study the decomposition of butyraldehyde at pilot scale using surface dielectric barrier discharge (SDBD) and different (photo) catalysts made of titanium dioxide (TiO₂), manganese dioxide (MnO₂), and a mixture of both, in order to determine their catalytic efficiency when coupled with plasma NTP. Moreover, the novelty of this study is the investigation of different configurations in order to optimize and valorize the

- 1 residual ozone. Finally, butyraldehyde reaction by-products are identified and a reactional
- 2 pathway is suggested.

2. Material and methods

2.1. Pilot-scale reactor

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- The reactor consists of a glass chamber (length L = 1000mm, width l = 135mm and height H
- 7 = 135 mm), inside of which two glass plates acting as the dielectric media hold, on the inner
- 8 side, the catalytic media and high voltage grids (stainless steel, rectangular shaped and 2 mm
- 9 thickness) and on the outer side, a copper plate forming the outer electrode (1 mm thick and
- 10 800mm in length). The electrodes are connected to a generator and an amplifier. A coil of
- capacitors with a total capacity of 2.5 nF is placed between the copper electrode and the
- connection to ground in order to collect the charges created in the reactor. These two plates
- are placed one opposite the other at an adjustable distance (Figure 1).
- 14 To generate the plasma, high voltage is applied to the reactor. The applied voltage is
- generated by a generator (BFi OPTILAS) as a sinusoidal waveform up to 10V and then
- amplified by an amplifier (TREK 30/40) to achieve 30 kV. The DBD plasma is obtained by
- subjecting the electrodes to a sinusoidal high voltage ranging from 0 to 30 kV at a frequency
- of 50 to 200Hz. The applied voltage (U_{app}) and the voltage across the capacitors (U_m) are
- measured by two probes Optilas connected to a digital oscilloscope (Lecroy wave Surfer 24
- 20 Xs 200 MHz).

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Figure 1. Sectional drawing and Schema of NTP coupled with catalysis in planar reactor.

- 25 The reactor can be used also as a photocatalytic reactor and as a plasma DBD-photocatalytic
- reactor. Eight lamps (Philips PL-S 9W / 10 / 4P) continuously emitting between 300 and 460
- 27 nm with a maximum at 365 nm are placed equidistant from each other in the inter-plate space.
- 28 The photocatalytic medium is interposed between the stainless steel grid electrode and the
- 29 dielectric barrier in the plasma active area. It should be noted that the plasma does not activate
- 30 the photocatalyst in the reactor. The UV lamps arranged in the reactor, permit the activation

of the photocatalyst. Two configurations (continuous and sequential combined system) were

tested (Figure 1).

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2.2. Catalysts

5 The supported material has been provided by Ahlstrom Research and Services [12]. It is

6 further named Glass Fiber Tissue (GFT) containing colloidal silica, a variable percentage of

titanium dioxide and manganese dioxide nanoparticles and inorganic fibers. In fact, titanium

dioxide or manganese dioxides have been deposited on inorganic fibers by impregnation using

an industrial-size press (Figure 2). A dry mixture of 50 wt% colloidal silica and different wt%

of titanium dioxide nanoparticles (PC500 Millennium) and manganese dioxide is suspended

in pure water. In order to ensure the deposition of 13 g/m² of dry TiO₂ and/or MnO₂ on fiber

support, the suspension is composed of 40% of dry powder and 60% of pure water. PC500

TiO2 nanoparticles are 5–10 nm in diameter and are of pure anatase form. The specific area of

TiO₂ nanoparticles is 300 m²/g. The specific area of MnO₂ nanoparticles is 377 m²/g. The

coating process consists in impregnating fibers using industrial size press. The press is

employed to impregnate fibers with the suspension; then, they are dried (Figure 2). Material

preparation has been performed by Ahlstrom Research and Services.

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Figure 2. Diagram of the impregnation technique for GFT synthesis "size press"

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- 21 Three catalysts media were produced: GFT with 100 % TiO₂, GFT with 100% MnO₂ and
- 22 GFT with 25% $MnO_2 + 75\%$ TiO₂.

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2.3. Polluted air flow generation

- 26 Dry air flow is obtained by an air compressing system.
- 27 Butyraldehyde, in liquid state, is directly injected in the flow through a syringe/pump system
- and the pollutant feed is done continuously through a septum. A heating tape is wrapped
- around the pipe at the injection zone to ensure good evaporation of the pollutant.
- 30 Homogenization of the air/pollutant mixture is ensured by a static mixer placed between the
- 31 syringe/pump system and the reactor. The experiment is carried out at room temperature and

- atmospheric pressure. The temperature and relative humidity are measured by a TESTO
- 2 sensor.
- 3 The main air flow can be generated by the internal network of compressed air when dry air is
- 4 needed (5% relative humidity) or by using ambient air when working at a higher flow rate.
- 5 The compressed air network enables moisture to be controlled by varying the flow in a packed
- 6 air-water countercurrent column. Thus, it is possible to obtain a range of relative humidity
- 7 (RH) from 5 to 90%. The entering air flow is measured in real time by a mass flow meter
- 8 (Bronkhorst In-Flow) calibrated normal cubic meter per hour on the range 0-20 Nm³.h⁻¹.

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2.4. Pollutant and by-products analysis

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- 12 The pollutant analysis can only start once the air flow in the reactor reaches equilibrium. In
- other words, a certain time is required after the pollutant is injected in the air flow crossing
- the reactor, so that its concentration stabilizes. Once the outlet concentration is stabilized and
- the catalyst is loaded, plasma DBD is generated and oxidation begins. At this point, samples
- for pollutant analysis can be taken. Two openings with septum permit taking gas samples at
- the entrance and exit of the reactor. Analysis of butyraldehyde is performed using a gas
- 18 chromatography coupled to a Fisons flame ionization detector (GC-FID). A column
- 19 Chrompact FFAP-CB (25m in length and 0.32mm outer diameter) corresponding to the
- volatile fatty acids is used. Nitrogen is the carrier gas and constitutes the mobile phase. All
- 21 injections are done manually with a syringe of 1 ml and were repeated at least three times.
- The byproducts generated during the DBD plasma oxidation of butyraldehyde are identified
- and evaluated by Gas Chromatograph-Mass spectrometer (GC-MS) (Perkin Elmer Clarus
- 24 500) equipped with an infrared (IR) detector. The temperature conditions in the oven, the
- injection chamber and the detector are, respectively, 100, 120 and 200°C. Due to their low
- 26 concentrations, byproducts are concentrated in a Carbotrap (25ml) then removed by thermal
- 27 desorption unit coupled with GC–MS [13].

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2.5. CO₂, CO and O₃ analysis

- 31 CO₂ outlet concentrations are measured by a Fourier Transform Infrared (FTIR)
- 32 spectrophotometer brand Environment SA (Cosma Beryl® reference 100, Cosma® Igny,
- France). The measurement accuracy is about 5%[13]. CO outlet concentrations are measured

1 by a NO/CO_ZRE gas analyzer. CO₂ and CO selectivity's are calculated according to the

2 following equations:

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$$S_{CO_2} - \frac{\Delta cO_2}{n(c|cov) - ([cov]_0 - [cov]_0)}$$
 (1)

$$S_{C0} = \frac{AC0}{\text{n(clcows)([Cov]_{o}-[Cov]_{o})}}$$
 (2)

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- 7 where [COV]₀ and [COV]_s are the inlet and outlet concentrations of BUTY respectively
- 8 (ppmv), $n_{(C|COV)}$ is the number of the stoichiometric coefficient of the removal reaction. In our
- 9 case n is equal to 4.
- 10 A standard iodometric titration method is used to estimate the concentration of the ozone
- formed during oxidation reactions by DBD plasma. Thus, at the reactor exit, a constant air
- flow of 285 L.h⁻¹ is bubbled in a potassium iodide (KI) solution at 10^{-2} M. I is oxidized into I₂
- and thus gives a yellow solution. After, a standard iodometric titration method is used to
- estimate the downstream ozone formation [13].

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3. Results and discussion

- 17 To follow the degradation of butyraldehyde, two parameters were selected:
- 18 Conversion rate (CR), which was calculated as follow:

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$$CR(\%) = \frac{c_{in} - c_{out}}{c_{in}} \times 100$$
 (3)

Elimination Capacity (EC) which was estimated according to the equation:

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$$EC (mg/g.h) = \frac{c_{ln} - c_{out}}{m_{TiO_n}} \times Q_{elv}$$
 (4)

- Where C_{in} and C_{out} are the inlet and the outlet BUTY concentrations (mg.m⁻³), respectively.
- m_{TiO2} is the amount of catalyst deposited on glass fiber tissue.
- Depending on the need, one or the other will be used for expressing the results obtained
- 25 during experiments.
 - 3.1. Butyraldehyde oxidation: GFT with 100 % of TiO₂

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- 1 We started our investigations by studying BUTY elimination by photocatalysis (UV/TiO₂)
- and plasma DBD separately, then by coupling both technologies.
- 3 Figure (3) shows variation of the elimination capacity (EC) of butyraldehyde by
- 4 photocatalysis versus air flow rate and BUTY inlet concentration. On figure (4) the influence
- of relative humidity (RH) is represented. It can be noted that butyraldehyde EC increases
- 6 when air flow rate and inlet pollutant concentration are increased. Knowing that
- 7 photocatalysis reaction is often assimilated to a pseudo-first order reaction, this means that a
- 8 greater flow of pollutant (due to the increased air flow rate or inlet concentration) naturally
- 9 induces an increase in the degradation kinetics [13–15]. Of course, for a constant amount of
- 10 catalyst, the percentage of degradation and mineralization will decrease when these operating
- 11 parameters increase.

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- Figure 3. Variation of EC with inlet concentration at different flow rates (SE = 17 J.L⁻¹,
- 14 $T = 20^{\circ}C, RH = 5\%, I = 20 \text{ W.m}^{-2}$

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- The EC also varies with relative humidity and is optimal when approaching 25-30% for all
- pollutant inlet concentrations tested. However, it is more visible for high inlet concentrations
- 18 (120 and 160 mg/Nm³). When RH exceeds a certain threshold, butyraldehyde EC decreases
- 19 remarkably.
- 20 In fact, RH has two opposite effects in photocatalysis alone. Initially, the presence of water
- 21 molecules in the air improves the EC of BUTY due to the dissociation of H₂O, forming new
- reactive species (H[•] and HO[•]). Secondly, when RH rises too much, a competition effect
- between the pollutant and water molecules for the active sites on the photocatalyst surface
- predominates, diminishing consequently EC [12, 16].

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- Figure 4. Variation of EC with RH at different inlet concentrations (SE = 17 J.L⁻¹, Q_{air} =

- Figure 5 shows BUTY behavior when it is oxidized by plasma DBD alone or by coupling
- 30 (UV/TiO₂/DBD) in function of injected energy.

- 1 BUTY abatement is significantly better when coupling processes than with Photocatalysis or
- 2 DBD alone, whatever the injected energy, air flow rate or inlet pollutant concentration are.
- With DBD alone, we note that BUTY conversion rate increases with the increase of injected
- 4 energy into the reactor (figure 5). This is due to an increase in the amount of radicals and
- 5 atomic oxygen produced. Indeed, the increase of the applied voltage in the reactor increases
- 6 the degree of ionization, and consequently the amount of reactive species produced. The
- 7 probability that the pollutant is attacked by radicals or electrons is higher [12].
- 8 Figure 5 also compares BUTY behavior when oxidized by photocatalysis and plasma DBD
- 9 separately, to its oxidation behavior due to coupling photocatalysis/plasma DBD versus RH
- variation for a given injected energy.

- Figure 5. Variation of conversion rate with relative humidity vs. different processes
- using GFT with 100% TiO_2 ($Q_{air} = 2 \text{ Nm}^3 \text{.h}^{-1}$, $[C_4H_8O] = 80 \text{ mg.Nm}^{-3}$, $E_{inj} = 17 \text{ J.L}^{-1}$, RH
- 14 = 5-7%, T = 18-20°C)

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- 16 Clearly, BUTY removal is from 3 to 10% higher when coupling processes than using
- photocatalysis or plasma separately. From the graphic above (Figure 5), the CR increases and
- then drops. In fact, when RH increases, the competitive effect towards the active sites of
- water and the consumption of actives species of plasma becomes predominant and thus the
- 20 CR decreases. We note an optimum at around 30% of RH. In our case the values of CR are
- 21 29.97%, 34.34% and 70.76% with photocatalysis, DBD and coupling respectively. In
- addition, it must be pointed that coupling photocatalysis with DBD helps maintaining a
- relatively high CR of butyraldehyde. For example, for RH = 80%, coupling insures a CR
- equal to ~63%, while CR with photocatalysis and DBD does not exceed 23.05 and 27.47%
- 25 respectively.
- 26 This synergistic effect is observed under different experimental conditions. These
- observations are similar to those obtained by several groups of researchers [14, 15, 17, 19].

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3.2. Intermediates identification

- 2 We wanted to follow closely the degradation of butyraldehyde, so we decided to identify the
- degradation by-products by gas chromatography coupled to mass spectrometry (GC-MS).
- 4 Three samples were taken for butyraldehyde after each treatment process. Analyses of outlet
- 5 unpolluted air flow composition after its treatment with each of the three processes have also
- 6 been made in order to suppress any doubt while identifying butyraldehyde intermediates. The
- 7 results are shown in figure 6.

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Figure 6. By-products identified by GC-MS following butyraldehyde oxidation by the combined system

- 13 Compounds present in the outlet air were detected by GC-MS. Regarding butyraldehyde as
- pure substance and its oxidation by combined system; the detected degradation by-products
- were acetone (1), ethyl acetate (2), acetic acid (3), propionic acid (4) and butyric acid (5).
- Butyraldehyde is also detected at the exit of the reactor at 32.6 ppm. The same intermediates
- as in combined system were detected when plasma was used alone.
- 18 These results are comparable to those obtained by Ye et al. (2006) [19], where they were able
- 19 to detect, after treatment by photocatalysis, the presence of acetic, propionic, and butyric
- acids, but in liquid phase. They detected other compounds in gas phase: propionaldehyde and
- 21 acetaldehyde.
- 22 Since different oxidation mechanisms occur when plasma treatment is on, we suggest the
- 23 following reactional mechanism for butyraldehyde degradation (Figure 7), where ethyl acetate
- 24 and butyric acid derive directly from butyraldehyde and could dissociate into acetic acid,
- acetone and propionic acid (all detected with GC-MS), respectively, according to the
- 26 represented reaction pathway.

2 Figure 7. Suggested reaction scheme of BUTY oxidation by combination of GFT with

3 100% TiO₂ and DBD

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3.3. CO and CO₂ selectivity, and ozone formation

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- 7 Figure 8 shows that photocatalysis is the most selective to CO₂ among the three processes
- 8 tested. We also note that introducing the photocatalyst (TiO₂) in the plasma can improve the
- 9 selectivity to CO₂. The production of CO is generally low and its concentration rarely exceed
- 10 %. As for ozone, huge amounts are produced with plasma alone and with coupled
- 11 processes.
- However, we also notice that for the same injected energy (12.8 J.L⁻¹), coupling ensures a
- higher BUTY conversion rate while decreasing generated O₃ quantity. This behavior could be
- explained by the fact that O₃ is decomposed in the presence of external UV light to the planar
- 15 reactor [16].

- Figure 8. CO₂ and CO selectivity's, and removal rate of oxidized butyraldehyde by
- photocatalysis, plasma DBD and combined system ($Q_{air} = 2 \text{ Nm}^3 \cdot \text{h}^{-1}$, $[C_4H_8O] = 80$
- 19 mg.Nm^{-3} , $E_{\text{inj}} = 12.8 \text{ J.L}^{-1}$, RH = 5-7%, $T = 18-20^{\circ}\text{C}$).
- 4. Effect of adding MnO₂ catalysis: continuous and sequential configurations
- Ozone is known to be an inevitable by-product of plasma. Interactions between highly
- 22 energetic electrons and molecular oxygen produce atomic oxygen. This latter interacts then
- with molecular oxygen in the bulk gas to form ozone as follows [20]:

$$e^{-} + O_2 \rightarrow e^{-} + O + O$$
 (a)

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$$O + O_2 + M \rightarrow O_3 + M$$
 (b)

- where M is a third body for discharging excess energy of the reaction, which can be N₂, O₂ or
- a surface.

- 1 Although coupling DBD/photocatalysis processes reduces ozone generation like we discussed
- 2 previously, the concentrations emitted remain high (about some dozens of ppm) and
- 3 dangerously threatening human health. In fact, this oxidizing gas, even at relatively low
- 4 concentrations, is capable of damaging bronchiolar and alveolar cells and interacting with
- 5 some receptors and some protein molecules, lipids or certain enzymes [21]. Short-term
- 6 inhalation of ozone at concentrations that occur in urban environment causes acute conduit
- 7 artery vasoconstriction [22]. Due to its dangerous effects, it would be more benefic to
- 8 minimize its generation to avoid forming intermediate products that may be more toxic than
- 9 the original pollutant.
- 10 A second aim of the present study is, consequently, to minimize as much as possible and
- valorize ozone production by implying it in the decomposition of pollutants. Thus, a series of
- experiments was carried out under plasma, by testing different catalysts compositions and
- their positions in the reactor.

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4.1. Continuous configurations (plasma and catalysis *in-situ*)

- In our tentative for reducing ozone emissions by the DBD process, a series of BUTY
- oxidation experiments was carried out by testing different catalyst media. Three media was
- tested, TiO₂ as a photocatalyst for VOCs removal [12–15, 17, 24–26], MnO₂ for ozone
- degradation [26] and the combination of TiO₂/MnO₂ to enhance catalytic activity [27].

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- 21 Figure 9 shows the influence of each catalyst mentioned above in butyraldehyde removal and
- 22 ozone formation.

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- Figure 9. Effect of catalyst composition on BUTY conversion rate and the amount of
- formed ozone by plasma-catalytic monobloc system (IPC) $(Q_{air} = 4 \text{ Nm}^{-3}.h^{-1}, [C_4H_8O] =$
- 27 50 mg.Nm⁻³, $E_{ini} = 12.96 \text{ J.L}^{-1}$, RH = 5-7 %, $T = 18-20 ^{\circ}\text{C}$)

We note that MnO₂ alone is very reactive when activated by DBD alone. Compared to TiO₂ 1 alone or DBD alone, it improves butyraldehyde abatement by a factor of 1.9, but surprisingly, 2 it increases also ozone production by a factor of 2.1. Probably this is due to the fact that the 3 presence of MnO₂ in the discharge zone may affect the discharge characteristics: an increase 4 in the production of active species [28] could have helped reducing the amount of consumed 5 ozone for butyraldehyde oxidation. Indeed, Ozone is created from atomic oxygen in a reaction 6 7 to three bodies according to reaction (b). When introducing the fibers into the plasma zone, it expands the solid surface in contact with the plasma. This increases the probability that 8 oxygen enhances with third body for producing of ozone. Presumably oxygen atoms are 9 adsorbed on the surface and react with O2. Accordingly, the ozone concentration increases 10 [30-32]. 11 When hybridized with TiO₂, it reduces the generation of ozone by a factor of 7.2, but on the 12 13 other hand, it decreases by a factor of 1.7 butyraldehyde removal compared to MnO₂ alone. In a first conclusion, we can note that hybrid catalyst seems to have the highest ozone removal 14 15 rate. However, since optimization of the reactor performance is our main objective, it would be idealistic if we can achieve a highest removal rate with the lowest ozone generation. The 16 17 combined catalyst (75% TiO₂ + 25% MnO₂) permits to have the lowest ozone outlet concentration when placed in the discharge zone, but it decreases pollutant removal rate by 18 almost the half. Thus, further investigation was conducted in order to study the reasons behind 19 this decrease in BUTY conversion rate. Experiments with UV/TiO2, UV/MnO2 and 20 UV/TiO₂/MnO₂ were performed (Figure 10). CR of butyraldehyde was compared to that 21

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Figure 10. Comparison of the photocatalytic performance of different media for BUTY oxidation ($Q_{air} = 4 \text{ Nm}^{-3}.h^{-1}$, [C_4H_8O] = 50 mg.Nm⁻³, RH = 5-7 %, T = 18-20°C)

obtained with DBD/TiO₂-and/or-MnO₂ (Figure 9).

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Based on the obtained results, we note that the presence of MnO₂ seems to completely inhibit the photocatalytic activity of TiO₂. A clear explanation for this finding has not been established yet. However, some researchers working on the photocatalytic activity of TiO₂ combined with MnO₂ in liquid phase have found similar results [27, 29]. They admit that the photocatalytic activity of TiO₂ under UV irradiation decreases when its surface is modified by MnO₂ particles. These particles affect O₂ reduction. This leads to a decrease of UV radiations

- and therefore their absorption by TiO₂ [30]. Heterojunctions formation between MnO₂ and
- 2 TiO₂ particles seems responsible for altering the chemical status of Ti^{4+} and O^{2-} sites in the
- 3 crystalline phase of TiO₂ [29]. This poisoning effect of TiO₂ by MnO₂ might be present in the
- 4 gas phase and could explain our results.

4.2. Sequential combinations

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- 8 Since MnO₂ placed in the discharge zone was not efficient for reducing ozone generation by
- 9 DBD process, a second series of experiments was carried out, where MnO₂ is placed
- downstream of the discharge zone. Reactor was in PPC configuration. Samples were taken
- from the middle zone (Part I) and the exit of the reactor (Part II), i.e. before and after contact
- with catalyst surface. Results obtained showed a huge reduction in ozone emissions along
- with improvement in butyraldehyde CR (Figure 11). This observation suggests that ozone
- produced in the discharge zone is dissociated on MnO₂ surface, generating more reactive
- species contributing to BUTY oxidation [31].
- Relative humidity, when increased, enhances ozone reduction significantly, but not BUTY
- oxidation, CR decreases slightly (Figure 11). However, this increase in ozone reduction is not
- clearly seen when inlet air flow rate is increased from 2 to 4 Nm³.h⁻¹ (results not shown). This
- could be due to the short residence time of butyraldehyde in the reactor. Thus, working with a
- 20 packed-bed of MnO₂ beads, instead of GFT, which could provide an increased contact of
- 21 BUTY with the catalyst surface, might be a better alternative.

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- Figure 5. Effect of RH on BUTY conversion rate and ozone formation in PPC for the
- same BUTY inlet concentration (Qair = 2 Nm3.h-1, [C4H8O] = 50 mg.Nm-3, Einj =
- 25 12.96 J.L-1, $T = 18-20^{\circ}C$) On the left:, RH = 5-7 %, On the right: RH = 55 %.

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27 5. Conclusions

- 1 As a conclusion, we can note firstly that plasma/photocatalysis combination with UV light
- 2 provides better performance concerning Buty degradation. Secondly, UV/DBD/TiO₂
- 3 configuration results in a slight ozone reduction, an increase in CO₂ selectivity and a
- 4 synergistic effect was observed.
- 5 Influence of MnO₂ and MnO₂/TiO₂ media was also studied. When using DBD/MnO₂
- 6 combination with no external UV light, a better butyraldehyde oxidation in IPC configuration
- 7 was obtained but huge amounts of ozone was produced. Under PPC configuration, lower
- 8 ozone amounts but also lower butyraldehyde decomposition were obtained.
- 9 It seems that PPC configuration using MnO₂ catalyst without external UV light could be the
- 10 best compromise between good butyraldehyde decomposition and low ozone production.
- 11 Further optimization of the process is still required in order to obtain the same promising
- results for higher air flow rates.

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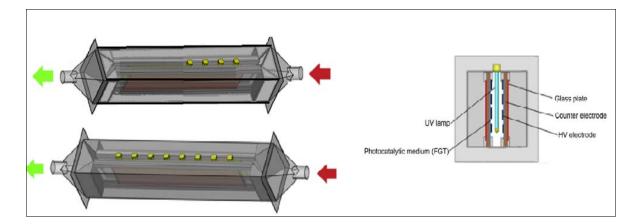
10 Figures:

- Figure 6. Sectional drawing and Schema of NTP coupled with catalysis in planar reactor.
- Figure 7. Diagram of the impregnation technique for GFT synthesis "size press"
- Figure 8. Variation of EC with inlet concentration at different flow rates (SE = 17 J.L^{-1} , T =
- 14 20°C, RH = 5%, $I = 20 \text{ W.m}^{-2}$).
- Figure 9. Variation of EC with RH at different inlet concentrations (SE = 17 J.L⁻¹, Q_{air} = 2
- 16 $m^3.h^{-1}$, $I = 20W.m^{-2}$).
- Figure 5. Variation of conversion rate with relative humidity in function of different processes
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- 19 7%, T = 18-20°C).
- 20 Figure 6. By-products identified by GC-MS following butyraldehyde oxidation by the
- 21 combined system.
- Figure 7. Suggested reaction scheme of BUTY oxidation by combination of GFT with 100%
- TiO_2 and DBD.

- 1 Figure 8. CO₂ and CO selectivity's, and removal rate of oxidized butyraldehyde by
- photocatalysis, plasma DBD and combined system ($Q_{air} = 2 \text{ Nm}^3 \cdot \text{h}^{-1}$, [C_4H_8O] = 80 mg.Nm⁻³,
- 3 $E_{inj} = 12.8 \text{ J.L}^{-1}, \text{ RH} = 5-7\%, \text{ T} = 18-20^{\circ}\text{C}$).
- 4 Figure 9. Effect of catalyst composition on BUTY conversion rate and the amount of formed
- ozone by plasma-catalytic monobloc system (IPC) $(Q_{air} = 4 \text{ Nm}^{-3}.\text{h}^{-1}, [C_4H_8O] = 50 \text{ mg.Nm}^{-3},$
- 6 $E_{ini} = 12.96 \text{ J.L}^{-1}, \text{ RH} = 5-7 \%, \text{ T} = 18-20^{\circ}\text{C}.$
- 7 Figure 10. Comparison of the photocatalytic performance of different media for BUTY
- 8 oxidation ($Q_{air} = 4 \text{ Nm}^{-3}.\text{h}^{-1}$, $[C_4H_8O] = 50 \text{ mg.Nm}^{-3}$, RH = 5-7 %, $T = 18-20 ^{\circ}C$)
- 9 Figure 11. Effect of RH on BUTY Conversion rate and ozone formation in PPC for the same
- BUTY inlet concentration (Qair = 2 Nm3.h-1, [C4H8O] = 50 mg.Nm-3, Einj = 12.96 J.L-1,T
- 11 = 18-20°C) On the left:, RH = 5-7 %, On the right: RH = 55 %.

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Figure 10. Sectional drawing and Schema of NTP coupled with catalysis in planar reactor.

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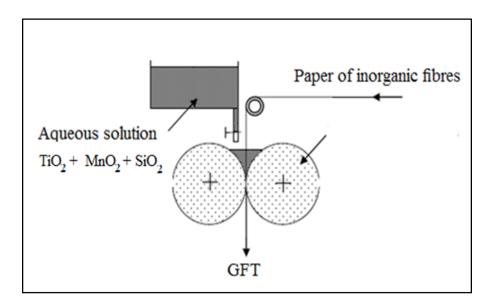


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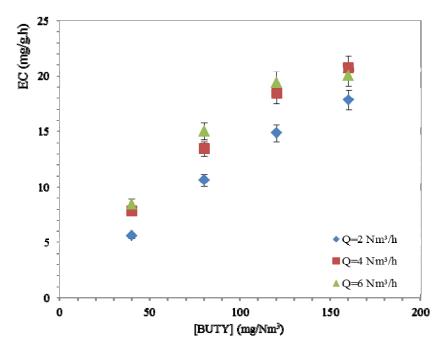


Figure 12. Variation of EC with inlet concentration at different flow rates (SE = 17 J.L $^{-1}$, T = 20 $^{\circ}$ C, RH = 5%, I = 20 W.m $^{-2}$).

3,5 EC (mg/g.h) × \times 2,5 X 1,5 0,5 ◆40 mg/Nm³ ■80 mg/Nm³ ▲ 120 mg/Nm³ $\times 160 \text{ mg/Nm}^3$ HR (%)

Figure 13. Variation of EC with RH at different inlet concentrations (SE = 17 J.L $^{-1}$, Q_{air} = 2 m^3 . h^{-1} , I = 20W. m^{-2}).

CR (%) Combined sytem P1asma Photocatalysis RH (%)

Figure 5. Variation of conversion rate with relative humidity in function of different processes using GFT with 100% $TiO_2~(Q_{air}=2~Nm^3.h^{\text{-}1},[C_4H_8O]=80~mg.Nm^{\text{-}3},E_{inj}=17~J.L^{\text{-}1},RH=5\text{-}7\%,T=18\text{-}20^{\circ}C).$

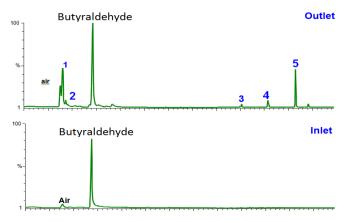


Figure 6. By-products identified by GC-MS following butyraldehyde oxidation by the combined system.

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Butyraldehyde C₄H₈O

Propionaldehyde C₃H₆

CO₂ + H₂O

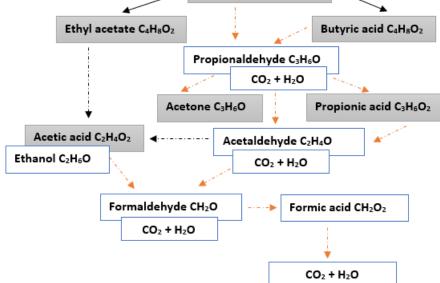


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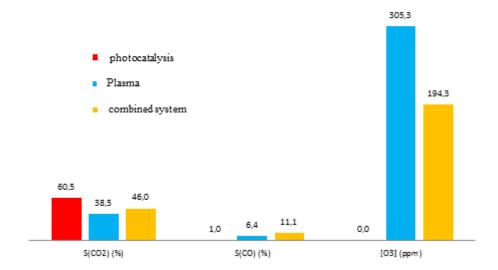


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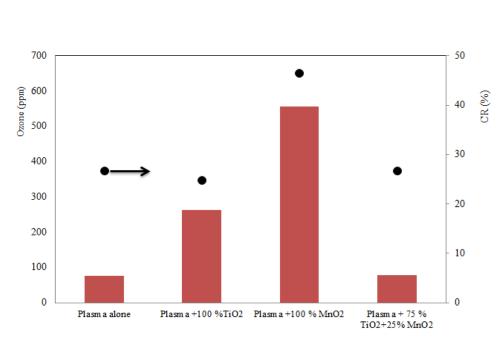


Figure 9. Effect of catalyst composition on BUTY conversion rate and the amount of formed ozone by plasma-catalytic monobloc system (IPC) ($Q_{air} = 4 \text{ Nm}^{-3}.h^{-1}$, [C_4H_8O] = 50 mg.Nm $^{-3}$, $E_{inj} = 12.96 \text{ J.L}^{-1}$, RH = 5-7 %, T = 18-20°C).

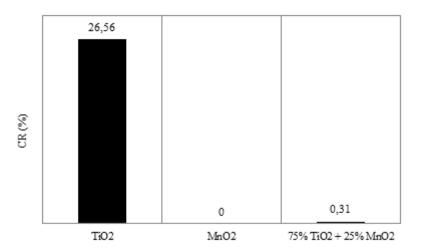


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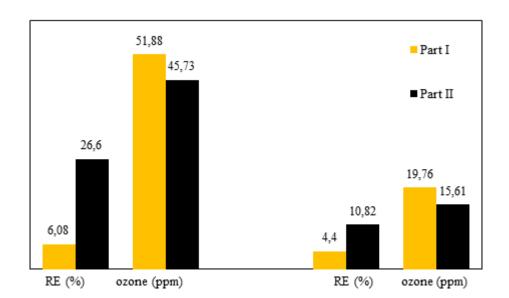


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