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Designing a Thermoelectric Copper-rich Sulfide from a Natural Mineral: Synthetic Germanite Cu$_{22}$Fe$_8$Ge$_4$S$_{32}$

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Abstract

This study shows that the design of copper rich sulfides by mimicking natural minerals allows a new germanite-type sulfide Cu$_{22}$Fe$_8$Ge$_4$S$_{32}$ with promising thermoelectric properties to be synthesized. The Mössbauer spectroscopy and X-ray diffraction analyses evidence that the structure of our synthetic compound differs from that of the natural germanite mineral Cu$_{26}$Fe$_4$Ge$_4$S$_{32}$ by its much higher Cu$^+$/Cu$^{2+}$ ratio and different cationic occupancies. The coupled substitution of Cu$^+$/Fe$^{3+}$ for Cu$^{2+}$ in the Cu$_{26-x}$Fe$_{4+x}$Ge$_4$S$_{32}$ series also appears as a promising approach for increasing the Cu$^+$ content in sulfides with a tetrahedral framework, which strongly affects the thermoelectric properties. The electrical resistivity, which decreases slightly as the temperature increases, shows that these materials exhibit a semiconducting behavior, but are at the border of a metallic state. The magnitudes of the electrical resistivity and Seebeck coefficient increase with $x$, which suggests that Fe for Cu substitution decreases the hole concentration. The thermal conductivity decreases as the temperature increases leading to a moderately low value of 1.2 W m$^{-1}$ K$^{-1}$ and a maximum ZT value of 0.17 at 575 K.

Keywords: Thermoelectric, Sulfide, germanite, colusite, Mechanical alloying
1. Introduction

Copper-rich sulfides represent a potential source for the realization of eco-friendly and low cost \( p \)-type thermoelectrics, with rather high figure of merit \( ZT = S^2T/\rho\kappa \), where \( S \) is the Seebeck coefficient, \( T \) is the absolute temperature, \( \rho \) is the electrical resistivity and \( \kappa \) is the thermal conductivity. The \( p \)-type conductivity of these compounds is governed by the value of the redox potential of the couple \( \text{Cu}^+/\text{Cu}^{2+} \), but requires the presence of a majority of univalent copper. This suggests that the existence of rather high \( p \)-type conductivity necessary for the generation of high-performances thermoelectric properties originates from the great ability of univalent copper to accommodate tetrahedral coordination and from the \( \text{CuS}_4 \) tetrahedra to share edges and vertices to form tridimensional \( \text{Cu-S} \) frameworks favorable to the delocalization of \( p \)-type carriers.

Based on the above statements, we believe that the crystal chemistry of copper-rich natural minerals should be taken into consideration for the generation of new \( p \)-type thermoelectrics. This is exemplified by the stannites \( \text{Cu}_2\text{ZnMS}_4 \) \((M = \text{Sn}, \text{Ge})\),\(^{1,2}\) the derivatives of the tetrahedrite \( \text{Cu}_{12}\text{Sb}_4\text{S}_{13} \),\(^{3-5}\) of the colusite \( \text{Cu}_{26}\text{V}_2\text{Sn}_6\text{S}_{32} \),\(^{6-8}\) of the bornite \( \text{Cu}_5\text{FeS}_4 \),\(^{9-11}\) and of the stannoidite \( \text{Cu}_{8+x}\text{Fe}_{3-x}\text{Sn}_2\text{S}_{12} \),\(^{12}\) which all exhibit attractive thermoelectric properties. In this respect, the mineral germanite \( \text{Cu}_{26}\text{Fe}_4\text{Ge}_4\text{S}_{32} \) appears as a possible thermoelectric material, as its copper-rich structure is purely tetrahedral, \( i.e. \) consists of corner and edge-sharing \( \text{CuS}_4, \text{FeS}_4 \) and \( \text{GeS}_4 \) tetrahedra, but differs from the previous natural minerals by a higher \( \text{Cu}^{2+} \) content as shown from its formula \( \text{Cu}^{+}_{18}\text{Cu}^{2+}_{10}\text{Fe}^{3+}_4\text{Ge}^{4+}_4\text{S}^{2-}_{32} \).\(^{13}\) Thus, we have embarked in the investigation of the Cu-Fe-Ge-S system, with a focus set on the germanite structure. We report herein for the first time on a synthetic copper deficient germanite \( \text{Cu}_{22}\text{Fe}_8\text{Ge}_4\text{S}_{32} \) and on its thermoelectric properties.
2. Experimental Section

Polycrystalline samples of Cu$_{26-x}$Fe$_{4+x}$Ge$_4$S$_{32}$ ($0 \leq x \leq 4$) were synthesized by mechanical alloying followed by Spark Plasma Sintering. All sample preparation and handling of powders were performed in argon filled glove box with oxygen content of < 1 ppm. Stoichiometric amounts of Cu (99.9 %, Alfa Aesar), Fe (99.9 %, Alfa Aesar), Ge (99.9 %, Alfa Aesar) and S (99.99 %, Alfa Aesar) were loaded in a 25 ml tungsten carbide jar under argon atmosphere. High-energy ball-milling was performed in a Fritsch Pulverisette 7 Premium line planetary ball-mill operating at RT at a disc rotation speed of 600 rpm. The jar contains 7 balls of 10 mm diameter. Jar and balls are made of tungsten carbide. The powder-to-ball weight ratio we used was 1:14. Powders were milled in argon atmosphere for 6h. The resulting powders were then ground and sieved down to 150 µm. Powders were then placed in tungsten carbide dies of 10 mm diameter and densified by Spark Plasma Sintering (SPS – FCT HPD 25) at 873 K for 30 min under a pressure of 64 MPa (heating and cooling rate of 50 K/min and 20 K/min, respectively). This produced 10 mm diameter pellets, ca. 7 mm thick, with geometrical densities greater than 96 %.

Powder X-ray diffraction (PXRD) measurements were performed using a D8 advance diffractometer with silicium band lynx eyes detector (Cu Kα radiation with Ge (111) monochromator). Data were collected with the addition of 6 scans over the angular range $10 \leq 2\theta \leq 140$ with a step size of 0.0105°, and a step time of 1.3 sec. PXRD patterns were refined by Rietveld analysis using the FullProf and WinPlotr software packages. The shape of the diffraction peaks was modelled using a Thompson-Cox-Hastings pseudo-Voigt profile function. Zero-point shift and asymmetry parameters were systematically refined, and the background contribution was manually estimated.
Lattice parameter, atomic positions, and isotropic displacement parameters (i.e. Debye-Waller factors: $B_{iso}$) were finally refined.

Room temperature Hall effect measurements were carried out using Physical Properties Measurement System (PPMS; Quantum Design) under an applied magnetic field up to 9T. However, it is difficult to extract reliable carrier concentrations due to anomalous contribution. Attempts to calculate the carrier concentration using the approximation of single parabolic band conduction model, using the formula $p = 1/R_H e$, where $e$ is the electronic charge, gives unrealistic values.

$^{57}$Fe Mössbauer spectra were measured at $T = 300$ K in transmission geometry with a spectrometer operated in the conventional constant-acceleration mode. Polycrystalline absorbers, with natural abundance of $^{57}$Fe and thickness of $\sim 15$ mg cm$^{-2}$, were used. Sources were kept at room temperature ($RT$) to collect $^{57}$Fe Mössbauer spectra. The source was $^{57}$Co in Rh matrix with a nominal strength of 25 mCi. A palladium foil of 0.5 mm thickness was used as a critical absorber for tin X-rays. Velocity calibration was performed against a 12 µm-thick $\alpha$-Fe foil at $RT$. $^{57}$Fe isomer shifts ($\delta$) are referred to $\alpha$-Fe at $RT$. Mössbauer spectra were fitted with a least-squares method program assuming Lorentzian peaks.

The electrical resistivity ($\rho$) and Seebeck coefficient ($S$) were measured simultaneously from ingots, from 300 K up to 675 K using ULVAC-ZEM3 device under partial helium pressure. A NETZSCH LFA–457 apparatus was used for measuring the thermal diffusivity under argon flow. The thermal conductivity ($\kappa$) was determined as the product of the geometrical density, the thermal diffusivity and the theoretical heat capacity using Dulong-Petit approximation. The Wiedemann-Franz law, using a Lorentz number of $2.45 \times 10^{-8}$ W $\Omega$ K$^{-2}$, was used to calculate the lattice thermal conductivity by
subtracting the electronic contribution to the total thermal conductivity ($\kappa_L = \kappa - \kappa_e$).

The estimated measurements uncertainties are 6% for the Seebeck coefficient, 8% for the electrical resistivity, 11% for the thermal conductivity and 16% for the final figure of merit, $ZT$; they are in agreement with the reported uncertainties determined from round robin measurements on skutterudites.\textsuperscript{17}

3. Results and discussion

3.1. Crystal structure

High-energy ball-milling of elemental powder mixture with different stoichiometries produces fine black powders. Typical PXRD pattern of these samples is presented in Fig. S1. The main diffraction peaks correspond to those of the sphalerite structure, \textit{i.e.} a substructure of the natural germanite $\text{Cu}_{26}\text{Fe}_4\text{Ge}_4\text{S}_{32}$.\textsuperscript{18} The latter is derived from the sphalerite by an ordered distribution of 32 cations (24 Cu, 4 Fe, 4 Ge) on the Zn sites of the sphalerite with 2 additional copper cations located in empty tetrahedral sites (called 2a) of the sphalerite structure. At this stage, taking into account the large width of the diffraction peaks, it is not possible to conclude on the presence of germanite crystal in the as-ball-milled powder. Then, SPS was performed at 873 K to obtain dense, highly pure and well-crystallized samples. This synthesis process, \textit{i.e.} combining mechanical-alloying and SPS, was previously proved to be efficient to prepare large quantity of high purity samples of other ternary and quaternary sulfides.\textsuperscript{7,11,19–21}

All attempts to synthesize the sulfide $\text{Cu}_{26}\text{Fe}_4\text{Ge}_4\text{S}_{32}$, corresponding to the natural mineral were unsuccessful, as shown from the PXRD pattern corresponding to this composition (Fig. S2). Mixtures, containing besides the main expected germanite type
phase, the sulfide Cu$_{4-x}$Fe$_x$S$_4$ ($x \sim 0.4$) and at least one other unidentified secondary phase, were obtained. At this point, the consideration of the charge balance in the natural mineral Cu$^{+}_{16}$Cu$^{2+}_{10}$Fe$^{3+}_{4}$Ge$^{4+}_{4}$S$^{2-}_{32}$ suggests that the germanite structure should be difficult to stabilize due to the large amount of Cu$^{2+}$ besides Cu$^{+}$ species in the same tetrahedral sites. Indeed Cu$^{2+}$, due to its Jahn-Teller effect, should favor the formation of distorted octahedral or pyramidal or square planar coordination with respect to the almost regular tetrahedral coordination that is imposed by the structure of the Cu$^{2+}$-rich natural mineral Cu$^{+}_{16}$Cu$^{2+}_{10}$Fe$^{3+}_{4}$Ge$^{4+}_{4}$S$^{2-}_{32}$. This suggests that this compound can only be obtained under high pressure as a mineral. To avoid high-pressure synthesis generally involved in the formation of natural minerals, we have investigated the possibility to increase the Cu$^{+}$ content by changing the charge balance between copper and iron. Keeping constant the global cationic stoichiometry with respect to that of the mineral, we increased the Fe/Cu ratio according to the formula Cu$_{26-x}$Fe$_x$Ge$_4$S$_{32}$. While Cu$_{4-x}$Fe$_x$S$_4$ impurities are still observed for $x = 2$ and $x = 3$, we were able to obtain a single-phase synthetic germanite sample for $x = 4$, whose composition, Cu$_{22}$Fe$_8$Ge$_4$S$_{32}$, is significantly different from that of the natural mineral Cu$_{26}$Fe$_4$Ge$_4$S$_{32}$.

The room temperature $^{57}$Fe Mössbauer spectrum of this compound fitted with two quadrupolar doublets (Fig. 1) and the corresponding hyperfine parameters (Table 1) clearly show that iron is present in the trivalent state only. This implies that the formula Cu$_{20}$Cu$^{2+}_2$Fe$^{3+}_{3}$Ge$^{4+}_{4}$S$^{2-}_{32}$ is characterized by a much higher Cu$^+/Cu^{2+}$ ratio than in the natural mineral Cu$^{+}_{16}$Cu$^{2+}_{10}$Fe$^{3+}_{4}$Ge$^{4+}_{4}$S$^{2-}_{32}$. Importantly, these results show that Fe$^{3+}$ is distributed over two different crystallographic sites with practically equal abundances. Moreover, the room temperature isomer shifts of both Fe$^{3+}$ sites of this synthetic germanite are similar to those of the two Fe$^{3+}$ sites of stannoidite Cu$_8$Fe$_3$Sn$_2$S$_{12}$, namely
0.29(3) and 0.40(3) mm.s$^{-1}$ due to the close relationships between the two structures, which both consist of CuS$_4$ and FeS$_4$ tetrahedra.

![Figure 1. Room temperature $^{57}$Fe Mössbauer spectrum of Cu$_{22}$Fe$_8$Ge$_4$S$_{32}$.](image)

<table>
<thead>
<tr>
<th></th>
<th>IS mm.s$^{-1}$ (±0.01)</th>
<th>QS mm.s$^{-1}$ (±0.01)</th>
<th>A % (±3)</th>
<th>Γ mm.s$^{-1}$ (±0.01)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fe$^{3+}_1$</td>
<td>0.28</td>
<td>0.38</td>
<td>52</td>
<td>0.31</td>
</tr>
<tr>
<td>Fe$^{3+}_{II}$</td>
<td>0.41</td>
<td>0.32</td>
<td>48</td>
<td>0.31</td>
</tr>
</tbody>
</table>

Table 1: $^{57}$Fe hyperfine parameters: isomer shifts (IS), quadrupole splittings (QS), relative areas (A) and FWHM (Γ) for the two sites of the Mössbauer spectrum at 300 K.

The PXRD pattern of this phase (Fig. 2) attests of its high purity: it can be indexed in a cubic cell ($a = 10.589(1)$ Å). The Rietveld refinements of the structure were carried out in the space group $P-43n$, starting from the atomic positions previously established for the mineral germanite Cu$_{26}$Fe$_4$Ge$_4$S$_{32}$. For these refinements, the occupancy factors of
the cationic sites were kept unchanged with respect to the mineral, since iron, copper and germanium cannot be distinguished one from another from PXRD data due to their very close atomic numbers.

Figure 2. Rietveld refinement of the PXRD pattern of Cu$_{22}$Fe$_8$Ge$_4$S$_{32}$ recorded at 300 K.

The refined atomic coordinates listed in Table 2 show that the structure of synthetic Cu$_{22}$Fe$_8$Ge$_4$S$_{32}$ is directly derived from that of the natural mineral germanite $^{13}$ Cu$_{26}$[Fe$_4$Ge$_4$]S$_{32}$ (Fig. 3a), i.e. it consists of a similar arrangement of edge and corner-sharing CuS$_4$, FeS$_4$ and GeS$_4$ tetrahedra. Thus, the distribution of the cationic species in the five independent fully occupied crystallographic sites of the structure, namely (2a, 6c, 6d, 8e, and 12f), is not directly available from these refinements. However, bearing in mind that the Ge$^{4+}$ and Fe$^{3+}$ cations exhibit significantly smaller ionic radii, $^{22}$ i.e. 0.39 and 0.49 Å respectively, compared to Cu$^+$ and Cu$^{2+}$ (0.60 and 0.57 Å respectively), two cationic distributions can be proposed by considering the interatomic distances (Table 3) together with Mössbauer results. Indeed, Fe$^{3+}$ must be distributed equally in the unit cell (u.c.) between the smaller 6d (4 Fe/u.c.) and 8e (4 Fe/u.c.) sites. Due to its smaller size, Ge$^{4+}$ will also tend to sit on the same sites as Fe$^{3+}$. Thus the structure of the synthetic germanite (Fig. 3b) exhibits two possible cationic distributions over the 6d and 8e sites:
(I) “Fe₄Cu₂” in 6d site (M2) and “Fe₄Ge₄” in 8e site (M5).

(II) “Fe₄Ge₂” in 6d site (M2) and “Fe₄Ge₂Cu₂” in 8e site (M5).

Model (I) is in agreement with the structure previously proposed by Tettenhorst et al.¹³ for the natural mineral germanite (Fig. 3a), where iron and germanium are distributed at random in the same “Fe₄Ge₄” tetrahedral (8e) site. However, this model implies an average ionic radius for the 8e cations (“Fe₄Ge₄”): r₈ₑ = 0.44 Å) smaller than that of the 6d cations (“Fe₄Cu₂”: r₆ｄ = 0.46 Å), which is in contradiction with the observed interatomic distances (Table 3) for these two sites. In contrast, for the model (II) which corresponds to an equal distribution of both iron and germanium between the two 8e and 6d sites, the average ionic radii of the 8e cations (“Fe₄Ge₂Cu₂”: r₈ₑ = 0.493 Å) and of the 6d cations (“Fe₄Ge₂”: r₆ｄ = 0.457 Å) fit correctly with the interatomic distances (Table 2). Thus, the most probable cationic distribution in this synthetic germanite can be represented by the formula Cu₂₀[Fe₄Ge₂]₆ｄ[Fe₄Ge₂Cu₂]₈ₑS₃₂. Unfortunately, this model cannot be confirmed by neutron diffraction. Indeed, the too close values of the coherent scattering lengths of the three different metallic species (Fe 9.45 fm, Cu 7.72 fm, Ge 8.18 fm) do not allow to distinguish the two cationic distributions proposed in models (I) and (II) from each other. A neutron study of isotopic ⁵⁷Fe (2.3 fm) synthetic germanite Cu₂₂Fe₃Ge₄S₃₂ would be necessary to better understand the detailed structure of this sulfide.
<table>
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<th>Atom</th>
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<td>0</td>
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<tr>
<td>M5**</td>
<td>8e</td>
<td>0.2502(10)</td>
<td>x</td>
<td>x</td>
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<tr>
<td>S1</td>
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<td>0.3679(1)</td>
<td>0.1205(2)</td>
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</table>

\[ R_{	ext{Bragg}} = 4.98, R_{\text{f}} = 5.59, R_{\text{wp}} = 6.20, R_{\text{exp}} = 2.96, c^2 = 4.38 \]

*M2 corresponds to “Fe\textsubscript{4}Cu\textsubscript{2}” in model (I) and to “Fe\textsubscript{4}Ge\textsubscript{2}” in model (II). **M5 corresponds to “Fe\textsubscript{4}Ge\textsubscript{4}” in model (I) and to “Fe\textsubscript{4}Ge\textsubscript{2}Cu\textsubscript{2}” in model (II).

Table 2: Atomic coordinates of the Cu\textsubscript{22}Fe\textsubscript{8}Ge\textsubscript{4}S\textsubscript{32} sample refined from powder X-ray diffraction data recorded at room temperature.

Table 3: Interatomic distances deduced from Rietveld refinement of the powder X-ray diffraction data recorded at room temperature.

<table>
<thead>
<tr>
<th>Distances (Å)</th>
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<tbody>
<tr>
<td>Cu1 – S1</td>
</tr>
<tr>
<td>M2 – S2</td>
</tr>
<tr>
<td>Cu3 – S2</td>
</tr>
<tr>
<td>Cu4 – S1</td>
</tr>
<tr>
<td>Cu4 – S2</td>
</tr>
<tr>
<td>M5 – S1</td>
</tr>
<tr>
<td>M5 – S2</td>
</tr>
</tbody>
</table>

Figure 3. View of the crystal structure along the c axis of (a) natural germanite Cu\textsubscript{26}Fe\textsubscript{4}Ge\textsubscript{4}S\textsubscript{32} and (b) synthetic germanite Cu\textsubscript{22}Fe\textsubscript{8}Ge\textsubscript{4}S\textsubscript{32} (models I and II).
3.2. Thermoelectric properties

Based on the above structural results, we have investigated the thermoelectric properties of three high purity samples, namely $\text{Cu}_{22}\text{Fe}_8\text{Ge}_4\text{S}_{32}$ ($x = 4$), $\text{Cu}_{22.2}\text{Fe}_{7.8}\text{Ge}_4\text{S}_{32}$ ($x = 3.8$) and $\text{Cu}_{22.4}\text{Fe}_{7.6}\text{Ge}_4\text{S}_{32}$ ($x = 3.6$). Refinements of the PXRD patterns of the two latter compounds are presented in Supplementary Data (Fig. S3). Due to the presence of significant amounts of $\text{Cu}_{4-x}\text{Fe}_x\text{S}_4$ impurities, the electrical and thermal properties of the samples with compositions $\text{Cu}_{26}\text{Fe}_4\text{Ge}_4\text{S}_{32}$ ($x = 0$) and $\text{Cu}_{24}\text{Fe}_6\text{Ge}_4\text{S}_{32}$ ($x = 2$), are not presented here (See PXRD patterns in Fig. S2).

Figure 4 displays the electrical resistivity $\rho$ and Seebeck coefficient $S$ of the three $\text{Cu}_{26-x}\text{Fe}_{x+}\text{Ge}_4\text{S}_{32}$ samples over the temperature range 300-575 K. The electrical resistivity, which decreases slightly as the temperature increases, shows that these materials exhibit a semiconducting behavior, but are at the border of a metallic state. When the Fe content increases, the magnitude of the electrical resistivity increases at 300 K from 6.2 m$\Omega$ cm for $x = 3.6$ to 9.3 m$\Omega$ cm for $x = 4$. The evolution of the Seebeck coefficient versus temperature shows that all the compounds are $p$-type materials with $S$ values ranging from 113 to 128 $\mu$V K$^{-1}$ at 300 K. The Seebeck coefficient varies slightly with temperature and in opposite direction in respect to the electrical resistivity. This behavior can be explained by the fact that the conduction regime is intermediate between metallic and semiconducting. As expected, $S$ increases with $x$ in agreement with the electrical resistivity data. This trend suggests that Fe for Cu substitution provides additional electrons as observed in tetrahedrite and colusite samples for which the substitution of transition metals for Cu decreases the hole carrier concentration and concomitantly increases $\rho$ and $S$. Since Ge and Fe ions are strictly in the Ge$^{4+}$ and Fe$^{3+}$ states, the increase of $S$ and $\rho$ with $x$ is consistent with a decrease in Cu$^{2+}$ content, i.e. of hole concentration.
Considering the copper-rich natural mineral derivatives that have been investigated so far, it appears clearly that the transport properties of our synthetic Cu$_{22}$Fe$_8$Ge$_4$S$_{32}$ germanite can be compared with those of the colusite family Cu$_{26-x}$TM$_x$V$_2$M$_6$S$_{32}$ ($TM = \text{Zn, Co}; M = \text{Ge, Sn}$).\textsuperscript{6–8,25,27} Both compounds exhibit very close structural relationships: similar cubic unit cell ($a \sim 10.5$ Å) of space group $P-43n$ and same anionic tetrahedral “S$_{32}$” framework where 34 tetrahedral sites are fully occupied by the metallic cations. The difference between germanite and colusite structures lies in the cationic species occupancies in the 5 independent crystallographic sites (i.e. 2a, 6c, 6d, 8e, and 12f). Indeed, in colusite, Cu atoms fully occupied the 6d, 8e and 12f sites, while V and Sn atoms fully occupied the 2a and 6c sites, respectively. Consequently, the crystal structure of germanite can be considered as a variant of colusite through different cation species distributions. Both tridimensional frameworks exhibit numerous percolation paths between edge- and corner-sharing CuS$_4$ tetrahedra, allowing to generate rather high $p$-type conductivity, due to the presence of a large fraction of the sites occupied by univalent copper. However, the different distributions of metallic cations in the two structures and especially the introduction of additional Fe$^{3+}$ cations on the copper sites in the synthetic germanite compared to the colusite probably hinders the mobility of carriers due to the creation of point defects. As a consequence, a higher resistivity is observed for the synthetic germanite whose electrical behavior is at the boundary between a semiconductor and a metal. Unfortunately, it was impossible to extract reliable carrier concentrations from the Hall effect data due to anomalous signal. Finally, such an assumption is also supported by the decrease of the mobility in the colusite series Cu$_{26-x}$Zn$_x$V$_2$Sn$_6$S$_{32}$\textsuperscript{26} when $x$ increases.
Temperature dependences of the power factor (PF), presented in the inset of Figure 6, show that the three samples have similar values on the full temperature range with a maximum around $3.5 \times 10^{-4}$ W m$^{-1}$ K$^{-2}$ at 575K. These values are comparable with the ones reported for Cu$_{26-x}$Zn$_x$V$_2$Sn$_6$S$_{32}$, but remain significantly lower than those found in other colusite samples.

The temperature dependences of the thermal conductivity are presented in Figure 5. All samples evidence the same temperature-dependence characterized by a decrease in the thermal conductivity from 300 K to 575 K. The thermal conductivity values are similar, i.e. in the range of $\sim 1.7$-$1.8$ W m$^{-1}$ K$^{-1}$ at 300 K and $\sim 1.2$ W m$^{-1}$ K$^{-1}$ at 575 K. Since the electronic contribution to the thermal conductivity is rather small due to relatively high electrical resistivity, the temperature dependences of the lattice thermal conductivity, displayed in the inset of Figure 5, are similar for the three compounds. This implies that the change in $x$ is not significant to affect phonon scattering. The magnitudes at 300 K are in agreement with the data published by Suekuni et al. and Bourgès et al. in some
colusite compounds. These values are nevertheless much larger (twice) than those reported in other colusite samples.\textsuperscript{6,8} The origin of such intrinsically low thermal conductivity in certain colusite materials has been recently attributed to the presence of short-to-medium range structural defects, which correspond to disordered regions formed during the high temperature process (unpublished experiments). Finally, the temperature dependence of the dimensionless figure of merit, $ZT$, is given in Figure 6.

All samples exhibit similar temperature dependence with a maximum $ZT$ value of 0.17 at 575 K. This value is significantly less than the best values of 0.8-0.9 of colusite compounds. Nevertheless, there is room for improvement in the $ZT$ values of germanite compounds, by enhancing the carrier mobility in the Cu-S conductive network and by creating short-to-medium range structural defects as observed recently in colusite compounds.

*Figure 5. Temperature dependence of the thermal conductivity and its lattice contribution (Inset) in the Cu$_{26-x}$Fe$_{4+x}$Ge$_4$S$_{32}$ series.*
Figure 6. Temperature dependence of the figure of merit $ZT$ and power factor (Inset) in the $\text{Cu}_{26-x}\text{Fe}_{4+x}\text{Ge}_4\text{S}_{32}$ series.

4. Conclusion

This study shows the possibility to synthesize a Cu(I) rich sulfide $\text{Cu}_{22}\text{Fe}_8\text{Ge}_4\text{S}_{32}$ with the germanite structure, which differs fundamentally from the natural mineral $\text{Cu}_{26}\text{Fe}_4\text{Ge}_4\text{S}_{32}$ by its much higher $\text{Cu}^+/\text{Cu}^{2+}$ ratio. Thus, the coupled substitution of $\text{Cu}^+/\text{Fe}^{3+}$ for $\text{Cu}^{2+}$ appears as a promising approach for increasing the $\text{Cu}^+$ content in sulfides with a tetrahedral framework. Bearing in mind that tetrahedral Cu-S frameworks can exhibit high electronic conductivity, this point is of crucial importance for the generation of new $p$-type thermoelectrics. The evidence of thermoelectric...
properties for this synthetic germanite is in agreement with this viewpoint. Moreover, the ZT figure of merit of this sulfide, which is significantly smaller than that of the closely related colusite, strongly suggests that order-disorder cationic phenomena play a crucial role in carrier mobility leaving room for further improvement. These results demonstrate that the design of univalent copper sulfides by mimicking natural minerals and using charge balance compensation by various elements (not only iron) is a privileged route for the generation of new thermoelectrics.

**Associated Content**

The Supporting Information is available free of charge on the ACS Publications website at DOI:

Figure S1. Pattern matching of the PXRD patterns of as-ball-milled powder (Cu_{22}Fe_{8}Ge_{4}S_{32}) recorded at 300K.

Figure S2. Rietveld refinements of the PXRD patterns of Cu_{26}Fe_{4}Ge_{4}S_{32} (top) and Cu_{24}Fe_{6}Ge_{4}S_{32} (bottom) recorded at 300K.

Figure S3. Rietveld refinements of the PXRD patterns of Cu_{22.2}Fe_{7.8}Ge_{4}S_{32} (top) and Cu_{22.4}Fe_{7.6}Ge_{4}S_{32} (bottom) recorded at 300K.

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By mimicking copper rich sulfide minerals, a new germanite-type sulfide Cu$_{22}$Fe$_8$Ge$_4$S$_{32}$ is designed as a promising thermoelectric material.